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controller information and barcode input  
for job selection Serial port can connect  
to plant networks 8 in/ 8 out fixed 24 V  
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and Plant Interface Capability • 16 jobs, 16 tasks with 8 steps, including smart steps. • Parameter setup is through the Alpha Toolbox Ethernet port.

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keypad on the controller or with Alpha Toolbox software The QBE Controller is designed to power for the complete STANLEY® Assembly Technologies tool product line:

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Page 1 Instruction Manual QB Expert



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Alpha Controller Software Version 5.2.8  
English - Original Document ... 189 If the  
controller is found to be Exchanging  
defective, return to known good Replace  
defective Defective tool, tools controllers  
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Operation” (if installed) ... 4.1 Installing the MC521 Pro Controller NOTE This manual covers new door installations in which the MC521 Pro is factory-installed and wired. 5.

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Alpha.V QBE advanced controller

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(QB3101) is a controller compatible with the entire range of “Torque and Angle” screwdrivers of type E,EA and EC. The controller is the response to tightening strategies, traceability

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8 1) Your target is a flat surface and is all on the same plane. 2) Your target is

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or has a rectangular shape on it (to align the object). 3) Your laser (cross-hair on the screen) is pointed at your target. The cross-hair should be on a solid surface and not a window. 4) You are perpendicular to the target. Photo measurements taken from the optimal position

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24V I/O for line control (Military connector available) Stanley exclusive port for quick connection of accessories such as light stacks and socket trays Parameter setup is through the Alpha Toolbox Ethernet port Optional slave Fieldbus ports and protocols 70798



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Controller Firmware: Version 3.1.6: PAC  
530 Output Controller Firmware: Version  
3.1.6: Bosch Readykey X: Version 3.1.72.

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Controller. 99 jobs, 99 tasks, 12 steps.

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